

Work Order ID 50046



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July 6, 2009 3:34:21 PM

Item ID: D2570

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 06/07/2009 Start Qty: 180.00



Cust Item ID:

Required Date: 20/07/2009 Req'd Qty: 180.00



Customer:

Reference:

Approvals:

Process Plan: *Not done*

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D2570	Rev B	

100



Hardinge CNC LATHE SMALL

0.00

OK 09/07/10

196

0.00

Hardinge

Hardinge CNC Lathe Small

Memo

Machine as per folio FA258 □ Deburr

110



QC2- Inspect parts off machine FAI/FAIB

0.00

OK 09/07/10

196

0.00

Memo

Quality Control

120



QC8- Inspect parts - second check

0.00

*OK 09/07/10*counts
(140)

0.00

Memo

Quality Control

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Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 06/07/2009 Start Qty: 180.00



Cust Item ID:

Required Date: 20/07/2009 Req'd Qty: 180.00



Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionIdentify as per dwg & Stock Location: B6Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

0.00

9/1/10905 20

Packaging

0.00

09/03/13 HJMF 09-07-10

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Picklist Print

July 6, 2009 3:34:21 PM

Work Order ID: 50046



Parent Item: D2570RevB

Parent Item Name: Bushing

Start Date: 06/07/2009

Required Date: 20/07/2009

Start Qty: 180.00

Required Qty: 180.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No		100	f	107.7400	14.6084			

303 Round Bar 0.750



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

MAT	107.74	
107077	0	
107857	18.49	
108220	10.69	
108877	14.41	
110166	10.16	
110680	9.29	
111323	20.7	
111957	24	

111957

15.4199

ark
09/07/14

DART AEROSPACE LTD	Work Order:	50046
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

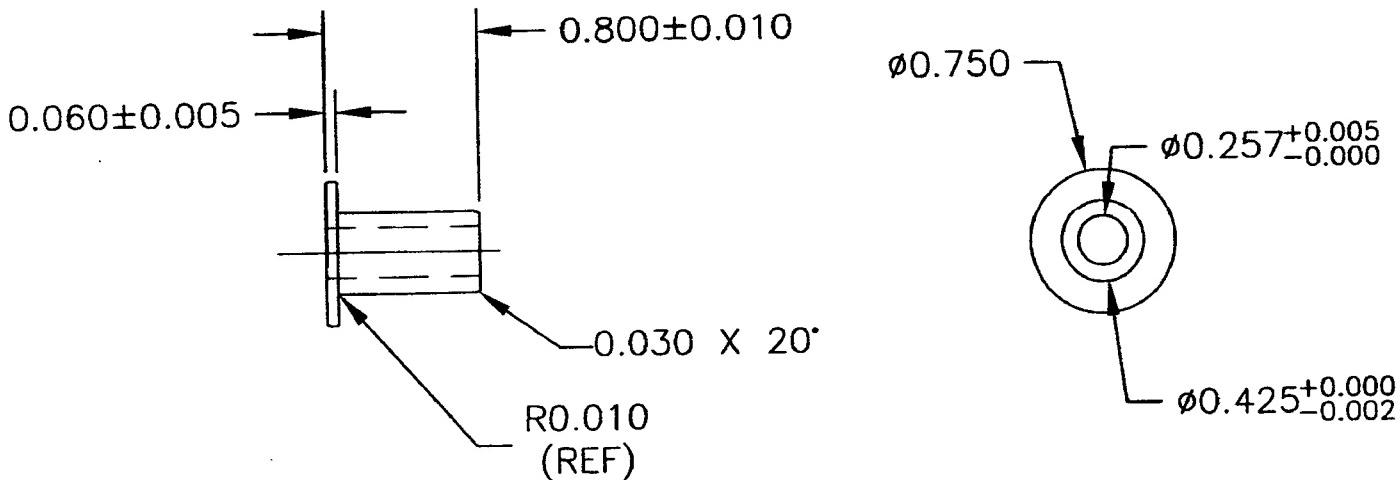
x First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	09/07/09	Date:	09/07/10	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
C	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM	
D	08.07.23	Tolerance for Ø0.257 revised	KJ/DD	DS

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
01.06.28 *TH**w/o 5046***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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